# Octa-Soligen® 145 S



# Combination drier for oxidatively drying systems

#### Description

Octa-Soligen<sup>®</sup> 145 S is a combination drier specially developed for use in solvent-borne systems that dry by oxidation.

#### Characteristic data

| Appearance:                           | clear violet liquid                     |                                  |
|---------------------------------------|---|----------------------------------|
| Metal content Ca, %:                  | 4.40 - 4.60                             | DIN 55901 - 1988                 |
| Metal content Co, %:                  | 1.40 – 1.60                             | DIN 55901 - 1988                 |
| Metal content Zr, %:                  | 4.40 – 4.60                             | DIN 55901 - 1988                 |
| Total metal content, %:               | 10.20 - 10.80                           |                                  |
| Viscosity (20 °C), mPa·s:             | max. 150                                | ISO 3219 (A) - 1994              |
| Densitiy (20 °C), g/cm <sup>3</sup> : | 0.96 – 1.00                             | DIN 51757 (A) - 1994             |
| Non-volatile content, %:              | 48 - 58                                 | ISO 3251 - 1974 (2g, 3h, 105 °C) |
| Flash point, °C:                      | > 61                                    | ISO 3679 - 1991                  |
| Solvent:                              | white-spirit containing < 1 % aromatics |                                  |

# **Properties**

The synergy between the different metals in **Octa-Soligen**<sup>®</sup> **145 S** ensures uniform drying of the paint film. The primary drier yields optimum surface drying whereas the secondary drier improves through-drying. This improves the hardness of the paint film.

# **Applications**

Octa-Soligen<sup>®</sup> 145 S is suitable for use in all types of solvent-borne system based on medium-oil and long-oil alkyds that dry by oxidation.

# Dosage

Application trials have shown the addition of **Octa-Soligen® 145 S** to be between 2.5 and 5.0 %, calculated on the solid binder and depending on the binder and pigments used in the formulation.



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### Storage

Protect from the effects of weathering and store at temperatures between 5 and 30  $^{\circ}$ C. Once opened, containers should be resealed immediately after each removal of the product.

### Safety

Please refer to our safety data sheet for information relating to product safety.

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